



# Product Catalog

## **SIRUBA D007R SERIES**

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Wholesale And Retail Sewing Machines Miami FL**

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# 4 Needle 6 Thread Feed-off-the-arm Flatseamer

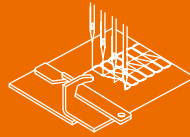
D007R - 4 52 - 02 R - T1 / TT

針數  
Needle numbers

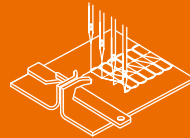


切刀  
Trimmer

01



02



選配件  
Attachment

机种別 Model

四針六線曲臂式併縫機  
4 needle 6 thread feed-off-the-arm flatseamer

特殊規格  
Special specification

R 弧狀車縫  
Curved seaming

H 厚類車縫 (過目、過骨車縫)  
Heavy-weight material seaming  
(cross seaming of binding / taping  
or overlock seam)

車縫功能  
Seaming function

S 褲襠  
For panty hose

DS 潛水衣  
For diving suit

T1 織帶(女用內衣褲)  
For attaching woven tape (Women's underwear)

T2 貼條(男用內衣褲)  
For attaching folded tape (Men's underwear)

# D007R SERIES FEATURES



## 高效节能直驱传动专利设计

特殊连轴器设计·微型伺服驱动主轴心；整机轻量化·传动敏捷·避震安静·动力充沛·缝制精准；高效伺服节省电费·电控辅件整合·提高缝制效益

### High Efficient Patented Direct-Drive Design

Compact servo-motor directly drives main shaft with special connector design. It features less weight, agile drive, anti-vibration, low noise, powerful output and precise seaming. Eventually, more cost-saving and integrable electro-control attachments effectively elevate sewing advantage.



## 全系列并缝上下布边皆可四针包到位

特殊机构设计·适用不同面料·可达到上下布边皆可四针包到位之缝制需求

### Fully Coverstitching For All Lapseamer Series

Unique mechanism design to deal with wide range fabrics fulfills the sewing request for top and bottom plies lapseaming, going fully to both left and right edge of the stitch.



## 全新专利隐藏式抬压具机构

巧妙将抬压具电磁阀借配重隐入机座·节省风力及气动配件；整机轻量化·避震安静·外型简洁；省时省力·提高产能

### Patented Electric Presser Foot Lifter Mechanism

The Solenoid smartly concealed in holding base, saving pneumatic volume and accessories, for less weight, anti-vibration, low noise, well balanced body and tidy looks, resulting in time-saving, labor-saving, and higher productivity.



## 特殊切布刀设计

采用特殊材质·经镜面处理·低磨擦系数·锋利耐用·提高缝制品质

### Special Fabric Trimmer Design

Unique fabric trimmer with special material and mirror finish, resulting in frictionless, sharp & durable trimming to enhance sewing quality.



## 超细筒机构设计

过针部之悬臂周长仅150mm·小筒型之衣物缝制也能得心应手·如童装之袖子

### Minimum Cylinder Design

150mm circumference at the needles allows for sewing small tubular work, such as the sleeves seaming of kid's wear.



## 超大操作空间设计

专利新颖机座设计；大幅提升工作台操作空间·取布省时；提高工作效率与缝制效果

### Maximal Operation Space Design

Brand-new patented holding base design, providing maximal operation space and saving time to take fabrics, enhances efficient operation and effective sewing.



### 功能型压具机构设计

针对各式缝制要求，设计各款功能型压具(规格组)，满足各种缝制需求，如潜水衣，裤袜，贴条，贴织带，过目，过骨及一般并缝等

#### Functional Presser Foot Mechanism Design

Various functional presser feet (Gauge Sets) fulfill specific sewing requests, such as sewing diving suit, panty hose, attaching folded / woven tape, cross seaming of taping, binding or overlock seam and general seaming.



### 贴浮式压具机构设计

弹片式压具机构，配合相应机型，结合较宽裕缝制特性，适用各种特性面料，如厚/薄料，弹性料，柔软料，纤细料等，满足各种缝制需求。

#### Floatable Presser Foot Design

Fitted with various presser foot shoes in different models for a wider range application on specific fabrics, such as heavy/light, spandex, smooth & soft, delicate materials, to fulfill most kinds of sewing requests.



### 改良型密封式控线结构

密封式控线钮；防止绕线；提高缝制之顺畅与稳定

#### Improved Sealed Thread Handling Set

Sealed thread tension control knob design, preventing from exceptional winding, makes sewing smoother and stabler.



### 全新自动润滑及滤油系统

特殊强制给油/回油及滤油油路系统；提高机器寿命，降低车缝区油污；提升缝制品质

#### Brand-New Automatic Lubrication System

Special "Forced Lubrication" and "Forced Oil Collect" system with filter enhance machine lifetime and possibly eliminate oil stains to qualify sewing performance.

## 附件 / ATTACHMENT



### AW1 外接式吸布屑组 须外接空压机

The external waste suction set for compressor compatible



### TT 送带机 仅适用T1机型

Tape feeding device for T1 model only



### AW2 密封式吸布屑组 内含吸风马达

The sealed waste suction set equipped with suction motor



### AK 气动切线装置+吸布屑组

Pneumatic type chain cutter + Waste suction set

DR01	x									OPTIONAL
D007R-452-01 *	4	6	4.8/5.2/6.0/6.4	1.6	1: 0.7   1: 1.5	8	FL X 118GCS (4 PCS)	4200	AW1/AW2/AK	
D007R-452-02 *	4	6	4.8/5.2/6.0/6.4			6			AW1/AW2/AK	
D007R-452-02R *	4	6	4.8/5.2/6.0/6.4			6			AW1/AW2/AK	
D007R-452-02H	4	6	5.2/6.0			6			AW1/AW2/AK	
D007R-452-01-S	4	6	5.2/6.0			8			AW1/AW2/AK	
D007R-452-02-S	4	6	5.2/6.0			6			AW1/AW2/AK	
D007R-452-01-DS	4	6	5.2/6.0			8			AW1/AW2/AK	
D007R-452-02-T1	4	6	4.8/5.2/6.0			6			AW1/AW2/TT/AK	
D007R-452-01-T2	4	6	5.2/6.0	8	AW1/AW2/AK					
D007R-452-02-T2	4	6	5.2/6.0	2.5		6	FLG - 8 (1 PC)		AW1/AW2/AK	

Remarks :

- 標示 \* 的型號也供應552機型(5針7線5.2針距)。
  - 552機型具特殊針規，主適用於Spandex面料之縫制，採購此款機針時請逕洽Siruba代理商以符合原廠規格。
  - FLG - 8為假針規格，避免車縫薄軟面料之縫份起趨。
- The model with \* mark is available for 552 model (5 needle 7 thread 5.2 needle gauge).
  - 552 model with special needle shank spec is mainly designed for Spandex fabrics. While purchasing the needles of 552, please directly contact Siruba to meet original spec.
  - FLG - 8 is a retainer for seaming light / soft materials without seam wrinkling.

Model	Trimming	Cross-section	Fabric Weight		
			Light	Medium	Heavy
D007R-452-01			[Color bar]		
D007R-452-02			[Color bar]		
D007R-452-02R			[Color bar]		
D007R-452-02H				[Color bar]	
D007R-452-01-S			[Color bar]		
D007R-452-02-S			[Color bar]		
D007R-452-01-DS *					[Color bar]
D007R-452-02-T1			[Color bar]		
D007R-452-01-T2			[Color bar]		
D007R-452-02-T2			[Color bar]		

「\*」 DS model : 出廠標準為不需切布之接併縫，而此單切款也可適用於疊併縫。

「\*」 DS model : One side trimming is available for a lap seam but not for a standard butt seam.