SUPRA
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Product Catalog

SIRUBA
C007K/KD SERIE

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Wholesale And Retail Sewing Machines Miami FL

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INTERLOCK STITCH

High speed interlock stitch machine

C007K D - W 12 2 - 3 56 / CQ

机型 Type

D	直驱式马达 Direct drive servo motor

机种别 Model

C	筒型 Cylinder bed
F	平台型 Flat bed
S	小筒型 Small cylinder bed

网线方式 Covering types

W	
U	

功能 Function

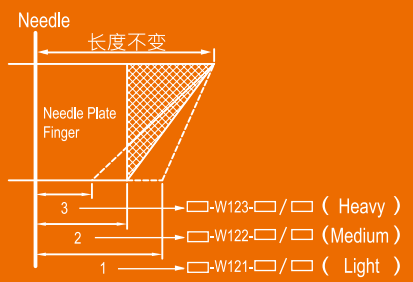
12	一般平缝 General plain seaming
13	拷下摆 Bottom hemming
15	罗纹裤头松紧带包缝 Tubular rib-fabric elastic waistband attaching
16	一般厚布料之平缝 General plain seaming for heavy material
22	滚边车缝 Tape binding
32	拷克骨车缝 overlock-seam covering
51	松紧带上带车缝 Elastic tape attaching
52	松紧带附右切刀 Elastic tape attaching with right side fabric trimmer
53	环型松紧带车缝 Tubular elastic waistband attaching
54	松紧带折缝 Elastic hemming
61	裤耳车缝 Belt loop seaming
71	双勾针结构 Double-looper mechanism
72	三勾针结构 Triple-looper mechanism
81	左切刀修布装置 Left side fabric trimming
82	松紧带上带边缝附左切刀 Elastic tape insertion with left side fabric trimmer
92	四针六线搭接缝 Four-needle flat seaming

针数 Needle numbers

配件 Device

No.	mm	inch
32	3.2	1/8
40	4.0	5/32
48	4.8	3/16
56	5.6	7/32
64	6.4	1/4

针板舌片
Needle plate finger



1=薄布料/細結线(密針)
Light material / Short stitch length
2=中厚布料 / 中結线(一般針)
Medium material / Common stitch length
3=厚布料 / 粗結线(粗針)
Heavy material / Long stitch length

C007K/KD SERIES FEATURES

新设计上下切刀组
新设计气、电动上下切刀组，出刀稳定精确，切线利落，调整容易

Brand New Top and Under Trimmer
The newly designed pneumatic, electric top & under knife combination haves fast, stable and precise. Trims thread neatly. Handy opertion, easy to adjust.

小型投射LED
小型投射LED照明，穿线或调整机针作业方便（选配）

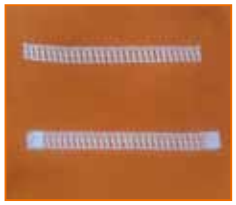
Small LED Light
Led light, convenient for threading or adjusting the needle. (Optional)

内缩式床台
缝制物更靠近针孔，车缝定位精准，车缝时更加顺畅就手

The Recessed Machine Bed
With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.

短筒座的設計
操作性能优越，可因应广泛的饰盖缝纫工程，增加延伸盖就可以车缝边或包带之缝纫工程

Recessed Cylinder Bed
The recessed cylinder bed on the front cover is shortened. The short cylinder has superior operating performance, which can be applied to the extensive covering seam. Hemming or wrapping can be sewed just by increasing the extended cover.

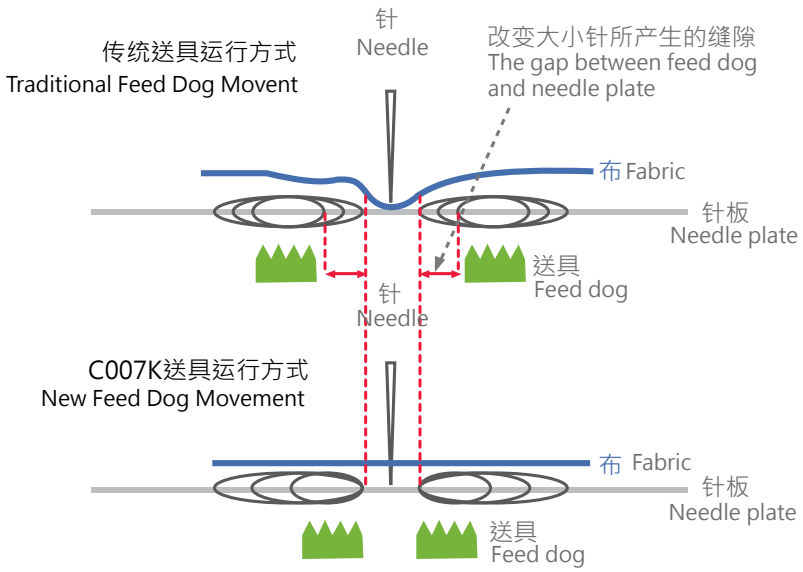


密缝装置
藉由缩短送具行程，在车缝起始或结束进行密缝的功能，确保缝线不易脱落，提高车缝品质，基本车为脚踏板控制，电动和气动控制为选配

Condense Stitching Device
By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches.This enhances the sewing sturdiness and quality.Basic model is controlled by pedal. Electric and pneumatic controls are optional.

送具并列式调整钮设计
[专利] 前送齿及后送齿，藉由全新并列式调整钮设计，可独自调整同步或正逆差动，指针刻度方便使用者进行精确调整前后送齿，大大提升操作者使用上的便利性

Front and Rear Feed Dog Minute Adjustment
[Patent] Synchronization or forward / reverse differential of front and rear feed dog can be finely adjusted alone by the brand new parallel adjustable feed dog control knobs. Furthermore, the indicator scales is easy for user to adjust the feeding precisely, which improves ease of operation greatly.



全新移动送齿之传动设计

[专利] 后、前送齿依据椭圆式运动方式，统一由针孔向外运动延伸，缝制物可获得精准稳定送布，也不会因为过骨或差动而前、后送具产生间隙，影响车缝品质

Brand New Differential Feed Dog Driving Design

[Patent] The front and rear feed dog move elliptically, and centrically, a direct extension from needle hole, thus enable sewing material to get precise and stable feeding. Therefore, the sewing quality will not be affected by the clearance between front and rear feed dog which is resulted from the cross seam or differential action.

新设计上夹线装置

出刀迅速精准，夹线稳定

Brand New Design Upper Thread Gripper

The newly designed upper thread gripper provides fast, precise movement and stable thread gripper.

直驱迷你伺服小马达

藏密闭设计，静音运转，低噪音低振动，定位精准，节能省碳

Direct-Drive Mini Servo Motor

The brand new direct-driving mini servo motor with internal airtight design is silent during operation, low vibration, precise locating, energy-saving, and easy to maintain.

双天秤挑线控线组

全新双天秤挑线控线组的设计，缝制厚、薄布料皆适用，车缝适用范围更广，适用性更高

Dual Thread Take-up Mechanism

The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

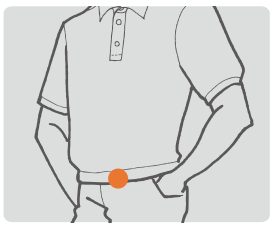
中厚布料 (Medium heavy fabric)

薄布料 (Light fabric)

C1

				mm		mm	Needle No	S.P.M. (Max.)
C007K-W121-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W122-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007K-W123-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007K-W162-□□□/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	TVX5#14~#16	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	TVX5#14~#16	6000
C007KD-W121-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W122-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W123-□□□/CH	2	4	3.2/4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W162-□□□/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	TVX5#14~#16	6000
	3	5	4.8/5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	TVX5#14~#16	6000

C007KD-W121-356/CH/UTP



一般平缝/下摆车缝

本机型为双面饰绷缝筒车之基本机型，可装配附件进行多种功能车缝
例如 : 内衣裤、运动衫接缝及下摆车缝(附可调式下摆车缝组)

GENERAL SEAMING / BOTTOM HEMMING

Basic model of interlock stitch machine with double side cover-stitching. It is available for various sewing by optional devices. Such as plain seaming and bottom hemming for underwear, sportswear, etc... (equipped with adjustable hemming set)

W121 :	薄布料	Light material
W122 :	中厚布料	Medium material
W123 :	厚布料	Heavy material
W162 :	高行程	High needle bar stroke

> 选购 OPTION

配件 DEVICE
UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ

C2

C007K-W542-240/CFC	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#11	6000
C007K-W542-356/CFC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#11	6000
C007K-W542-364/CFC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#11	6000

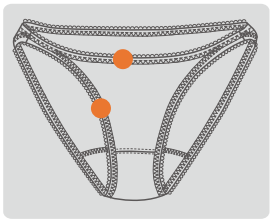
C007K-W542-356/CFC/CL

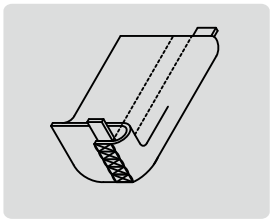
松紧带折缝

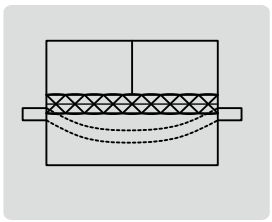
经由齿轮控制箱之控制，能有效控制松紧带之松紧度，配合三折或二折折布喇叭及松紧带压缝，可精确完美的进行短裤、内裤等裤脚及裤头之松紧带折缝

ELASTIC HEMMING

Elastic hemming evenly length and elasticity is controlled by gear box. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts's, etc...

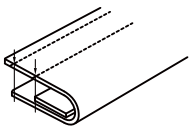
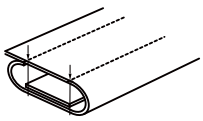






> 选购 OPTION

配件 DEVICE
FH , CL

可选择之折布喇叭 (Optional Binder)			
喇叭型式 (Binder type)	机型(Model)	喇叭代号 (Binder No.)	成品尺寸 (Finished size)
	2	B523	9mm
	2A	B523A	12mm
	3	B524	9mm
	3A	B524A	12mm

C3

C007K-W152-356/CZ/RLQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W152-364/CZ/RLQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W152-356/CZP/RLQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W152-364/CZP/RLQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W152-356/CZ/RLQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W152-364/CZ/RLQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W152-356/CZP/RLQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W152-364/CZP/RLQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000

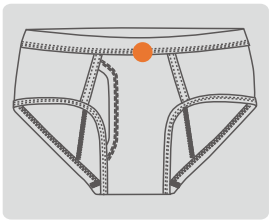
C007KD-W152-356/CZ/UTP

环形罗纹裤头松紧带包缝
CZ:气动式 / CZP:膝动式

将环形罗纹松紧带缝入原体，适用于男女内裤、裤腰之罗纹松紧带包缝再配合自动切线装置及筒型衣物撑开滚轮组，更能提高缝製效率
注 : 本机型标准配备二折式导布片,可另订三折式导布片

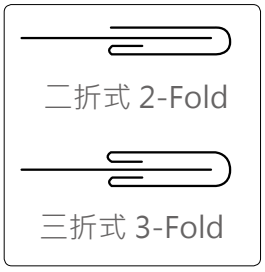
TUBULAR ELASTIC WAISTBAND ATTACHING
CZ:PNEUMATIC TYPE / CZP: MANUAL TYPE

Attaching tubular elastic tape onto waistband, suitable for briefs. With auto-trimming and tubular extending roller can increase sewing quality and efficiency.
Remark : Two fold fabric guide is standard, three fold fabric guide is optional.



> 选购 OPTION

機型 MODEL	配件 DEVICE
CZ	CL , UTP , UTQ , CMR , CAR/UTP , CAR/UTQ
CZP	CL , UTP , UTQ , UTR , UTS , CMR , CAR/UTP , CAR/UTQ



C4

C007K-W222-240/CQ	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007K-W222-248/CQ	2	4	4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007K-W222-356/CQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007K-W222-364/CQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W222-240/CQ	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W222-248/CQ	2	4	4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W222-356/CQ	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000
C007KD-W222-364/CQ	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5/7	UYX128GAS#10	6000

C007KD-W222-356/CQ

上带滚边车缝

适用于内衣裤、T恤之领口、裤管口等上带滚边之车缝工程

注 : 滚边器尺寸为入布端宽1-3/8"，出布时折成三折.出口端成品宽为1/2"

TAPE BINDING

For tape binding on openings of leg or neck of underwear, T-shirt , etc...

Remark : Binder's opening size is 1-3/8" wide and finished size is 1/2" wide in three folds.

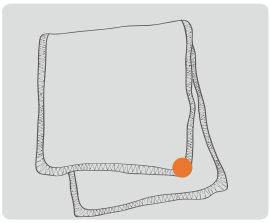
> 选购 OPTION

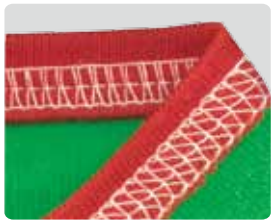
配件 DEVICE
CLA , FA

C5

C007K-W222-356/CQA	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	TVX5#14	5000
C007KD-W222-356/CQA	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	TVX5#14	5000

C007KD-W222-356/CQA





中厚毯上带滚边车缝

适用于中厚毯上带滚边之车缝工程

注 : 滚边器尺寸为入布端宽72mm，出布时折成二折
出口端成品宽为36mm

BLANKET CARPET TAPE BINDING

For medium and heavy material tape binding.

Remark : Binder's opening size is 72mm wide and finished size is 36mm wide in two folds.

> 选购 OPTION

配件 DEVICE
CLA , FA

C6

C007K-W322-356/CC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W322-364/CC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322-356/CC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322-364/CC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000

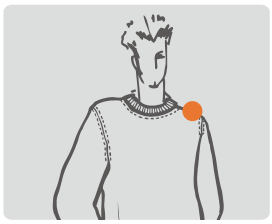
C007KD-W322-356/CC

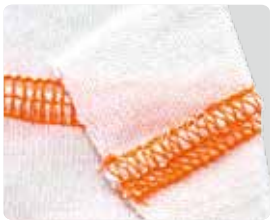
拷克倒骨盖缝

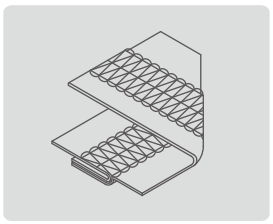
配备一般平缝之针板与送料具，适宜中厚布料，经四线拷克车缝后再包缝，用于运动服、汗衫等领口，下摆或袖管等之拷边车缝后加以包缝，可增加服饰之美观及车缝之牢固，利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直

OVERLOCK-SEAM COVERING (Fold-down Type)

Overturned seam covering for medium fabric after 4 thread plain seaming, suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... Fabric guide and special presser foot make sewing easy and more efficient.







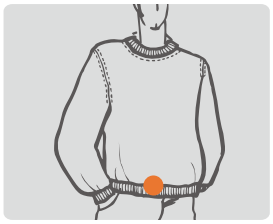
> 选购 OPTION

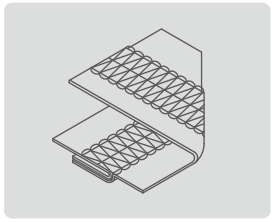
配件 DEVICE
UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ

C7

				mm		mm	Needle No.	S.P.M. (Max.)
C007K-W322A-356/CC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W322A-364/CC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322A-356/CC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322A-364/CC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000

C007KD-W322A-356/CC





[二合一]拷克倒骨盖缝 & 下摆车缝

配备一般平缝之针板与送料具，适宜中厚布料，经四线拷克车缝后再包缝，用于运动服、汗衫等领口，下摆或袖管等之拷边车缝后加以包缝，可增加服饰之美观及车缝之牢固，利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直。另附一组可调式下摆车缝组，可兼用于下摆车缝

[2 IN 1]OVERLOCK-SEAM COVERING (Fold-down Type)& HEMMING

Overturned seam covering for medium fabric after 4 thread plain seaming, suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... Fabric guide and special presser foot make sewing easy and more efficient. An adjustable hemming set is included.

> 选购 OPTION

配件 DEVICE
UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ

C8

				mm		mm	Needle No.	S.P.M. (Max)
C007K-W322-356/CE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007K-W322-364/CE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322-356/CE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000
C007KD-W322-364/CE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	6000

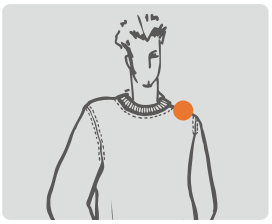
C007KD-W322-356/CE

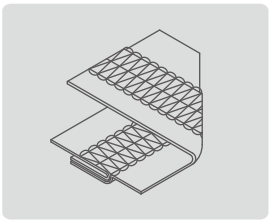
[二合一]拷克倒/立骨盖缝

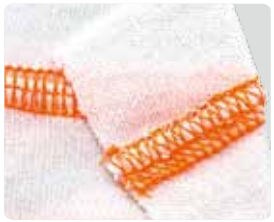
适宜中厚布料，经三线拷克车缝后再包缝，用于运动服、汗衫等领口、下摆、袖管等之拷边车缝后加以包缝，可增加服饰之美观及车缝之牢固，利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直

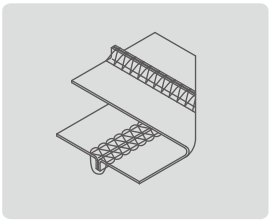
[2 IN 1] OVERLOCK-SEAM COVERING (Fold-down/Flattening Type)

Bulging seam covering for medium fabric after 3 thread plain seaming, suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... Fabric guide and special presser foot make sewing easy and more efficient.









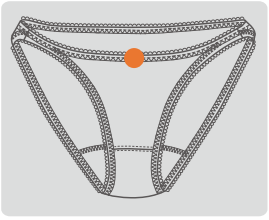
> 选购 OPTION

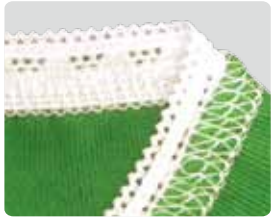
配件 DEVICE
UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ

C9

				mm		mm	Needle No.	S.P.M. (Max)
C007K-W512-240/FE	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-248/FE	2	4	4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-356/FE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-364/FE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W512-240/FE	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W512-248/FE	2	4	4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W512-356/FE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W512-364/FE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500

C007KD-W512-356/FE





电控式松紧带或蕾丝松紧带上带车缝

经由电子控制箱之数位设定，能有效控制松紧带的长度与松紧带，可正确且平均的进行松紧带车缝如女用内衣裤之松紧带或蕾丝松紧带车缝

注 : 本装置可接受松紧带最大输送宽度为2-1/2"

ELECTRIC ELASTIC OR LACE ATTACHING

Elastic feeding ensures evenly length and elasticity, controlled by electronic digital control box, for elastic or lace attaching smoothly and properly on women's underwears.

Remark: The maximum width of elastic tape is 2-1/2"

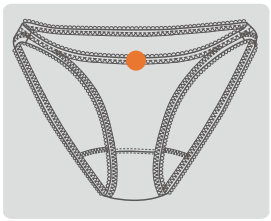
> 选购 OPTION

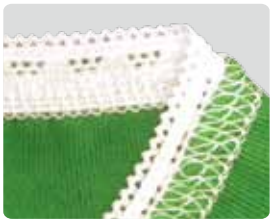
配件 DEVICE
CL , LF-A , LS-A

C10

C007K-W512-240/FFC	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-248/FFC	2	4	4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-356/FFC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W512-364/FFC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500

C007K-W512-356/FFC





机械式松紧带或蕾丝松紧带上带车缝

经由齿轮控制箱之控制能有效控制松紧带之长度与松紧带，可正确且平均的进行松紧带车缝如女用内衣裤之松紧带或蕾丝松紧带车缝

注 : 本装置可接受松紧带最大输送宽度为2-1/2"

MECHANIC ELASTIC OR LACE ATTACHING

Elastic feeding ensures evenly length and elasticity, controlled by gear set. For elastic or lace attaching smoothly and properly on women's underwears.

Remark : The maximum width of elastic tape is 2-1/2"

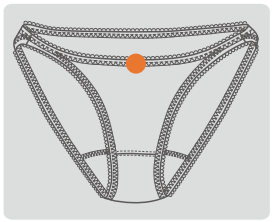
> 选购 OPTION

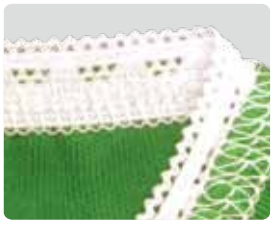
配件 DEVICE
CL , LF-A , LS-A

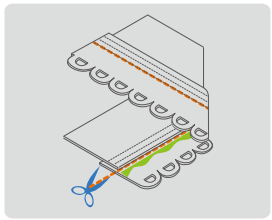
C11

C007K-W522-356/CR/FE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500
C007K-W522-364/CR/FE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500
C007KD-W522-356/CR/FE	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500
C007KD-W522-364/CR/FE	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500

C007KD-W522-356/CR/FE







电控式松紧带或蕾丝松紧带送带车缝附右切刀修布气动吸屑

经由电子控制箱之数位设定，能有效控制松紧带的长度与松紧度，可正确且平均的进行松紧带车缝，加附右切刀修布及气动吸布屑装置能于车缝前将布修齐，可增加缝製品质，如女用内衣裤之松紧带或蕾丝松紧带车缝

ELASTIC / LACE ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

Elastic feeding ensures evenly length and elasticity controlled by electronic digital control box. With right hand side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

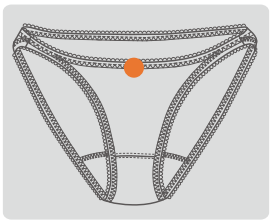
> 选购 OPTION

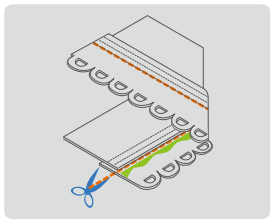
配件 DEVICE
CL , LF-A , LS-A

C12

C007K-W522-356/CR/FFC	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500
C007K-W522-364/CR/FFC	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#11	4500

C007K-W522-356/CR/FFC





机械式松紧带或蕾丝松紧带送带车缝附右切刀修布气动吸屑

经由齿轮控制箱之控制，能有效控制松紧带的长度与松紧度，可正确且平均的进行松紧带缝纫，加附右切刀修布装置气动吸屑，能于车缝前将布修齐，可增加缝製品质，如女用内衣裤之松紧带或蕾丝松紧带车缝

ELASTIC / LACE ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

Elastic feeding ensures evenly length and elasticity, controlled by gear set. With right hand side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

> 选购 OPTION

配件 DEVICE
CL , LF-A , LS-A

C13

				mm		mm	Needle No.	S.P.M. (Max.)
C007K-W532-240/CR/CX/UTP/RLP	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W532-356/CR/CX/UTP/RLP	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W532-364/CR/CX/UTP/RLP	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W532-240/CR/CX/UTP/RLP	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W532-356/CR/CX/UTP/RLP	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W532-364/CR/CX/UTP/RLP	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500

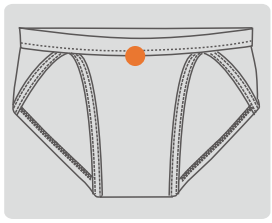
环形平织松紧带或蕾丝松紧带裤头接缝带附右切刀修布气动吸屑

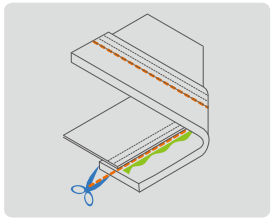
将环形平织松紧带与衣物接缝适用于男女内裤裤腰之松紧带缝合，配合右切刀修布装置，更能提高缝製品质

TUBULAR JACQUARD ELASTIC WAISTBAND ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

For tubular elastic or lace waistband attaching on men's or women's brief, with right hand side fabric trimmer to increase sewing quality and efficiency.

C007KD-W532-356/CR/CX/CL/UTP





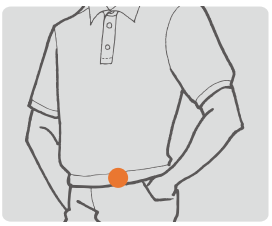
> 选购 OPTION

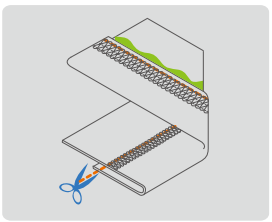
配件 DEVICE
CL , LF-A , LS-A , CAR/UTQ , CMR

C14

				mm		mm	Needle No.	S.P.M. (Max)
C007K-W812(A)-240/CRL	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W812(A)-356/CRL	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W812(A)-364/CRL	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W812(A)-240/CRL	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W812(A)-356/CRL	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W812(A)-364/CRL	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500

C007KD-W812-356/CRL/CL/CHP/UTP





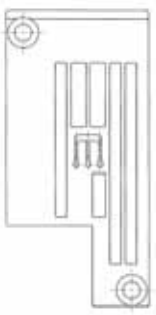
左切刀修布下摆车缝

附左切刀修齐布边后，再进行下摆车缝工程，适用于车缝T恤、 汗衫之下摆等

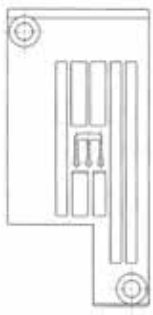
BOTTOM HEMMING WITH LEFT SIDE FABRIC TRIMMER

Left hand side fabric trimming before hemming. For sleeve opening and bottom of underwears, T-shirt, or sportswear, etc...

W8□□



W8□□A



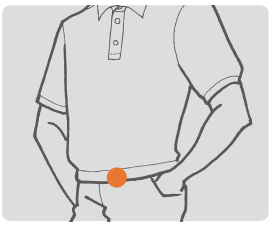
> 选购 OPTION

配件 DEVICE
UTP , UTQ , CL , CMR , CAR/UTP , CAR/UTQ

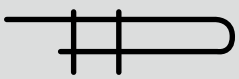
C15

C007K-W822-240/CRL/CHP(CY)/UTP	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W822-356/CRL/CHP(CY)/UTP	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007K-W822-364/CRL/CHP(CY)/UTP	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W822-240/CRL/CHP(CY)/UTP	2	4	4.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W822-356/CRL/CHP(CY)/UTP	3	5	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500
C007KD-W822-364/CRL/CHP(CY)/UTP	3	5	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS#10	4500

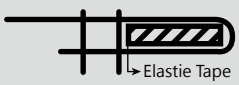
C007KD-W822-356/CRL/CL/CHP/UTP



CHP



CY



[二合一]气动式下摆车缝/环型松紧带折缝 附左切刀修布边功能

气动式布料导边器能将布料及松紧带顺畅的捲折，此外左切刀切齐后再进行缝纫，可增加包缝工程之品质与效率，适用于男内裤、运动裤等裤头松紧带包缝

[2 IN 1]PNEUMATIC HEMMING / TUBULAR ELASTIC TAPE HEMMING WITH LEFT EDGE TRIMMER

With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirt, or sportswear, etc...

CHP (CRL 163)
气动式下摆车缝
Pneumatic Hemming

CY (CRL178-A)
气动式环型松紧带折缝
Pneumatic Tubular Elastic Tape Hemming

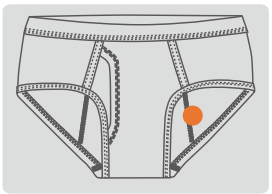
> 选购 OPTION

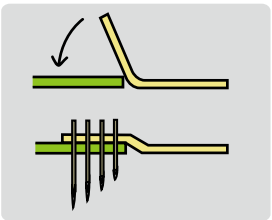
配件 DEVICE
CL , RL , UTQ , CMR , CAR/UTQ

C16

C007K-W922-456/CW	4	6	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000
C007K-W922-460/CW	4	6	6.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000
C007K-W922-464/CW	4	6	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000
C007KD-W922-456/CW	4	6	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000
C007KD-W922-460/CW	4	6	6.0	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000
C007KD-W922-464/CW	4	6	6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	SMX1014B#10	6000

C007KD-W922-456/CW





四针六线搭接缝

适用于一般内衣裤二片布接缝处之接缝和补强，附有专属之导边器，可使二片布顺畅缝合

FOUR-NEEDLE FLAT SEAMING

For flat seaming 2 pieces of fabric. Equipped with fabric guide for easy operation.

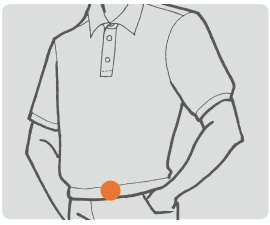
> 选购 OPTION

配件 DEVICE
UTQ , UTS , CL , CMR , CAR/UTQ

C17

				mm		mm	Needle No.	S.P.M. (Max)
C007K-U131-256/CHK/UTQ	2	3	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS	6000
C007KD-U131-256/CHK/UTQ	2	3	5.6	1.4 ~ 3.6	1:0.3 ~ 1:2.9	5	UYX128GAS	6000

C007KD-U131-256/CHK/UTQ



下摆车缝

T恤，内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷

CHK-A用于一般机型

CHK-UT用于自动切线机型

HEMMING

Suitable for bottom hemming of T-shirt, underwear, cuff of children's garment, etc… Able to adjust the width of hemming set to fit demands, easy operation.

CHK-A is for normal type machine

CHK-UT is for auto trimmerl type machine

C18

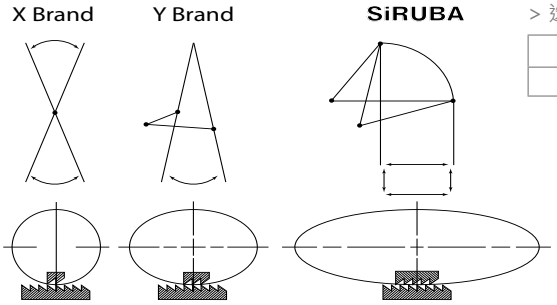
C007KD-W121-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-W122-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-W131-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-W132-□□□/FFT/CH	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-W811A-□□□/FFT/CRL	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-U811A-□□□/FFT/CRL	2	3	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	4	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-W812A-□□□/FFT/CRL	2	4	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	5	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
C007KD-U812A-□□□/FFT/CRL	2	3	4.0/4.8	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500
	3	4	5.6/6.4	1.4 ~ 3.6	1:0.3 ~ 1:2.9	1~5.5	5	UYX128GAS#10	4500

FFT 上送布功能

专利优化前后移动送具之结构设计，有效送布行程大，车逢送布更稳定。

FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.



> 选购 OPTION

配件 DEVICE
UTP , UTR

DEVICE

CAR

气动式密缝装置 Pneumatic Condense Stitching Device (CAR/SAR)
膝动式密缝装置 Manual Condense Stitching Device (CMR)

藉由缩短送具行程，在车缝起始或结束时进行密缝的功能，确保缝线不易脱落，提高车缝品质，基本车为脚踏板控制，电动和气动控制为选配

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches.This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional.

SAR

CMR

Applicable Model	CAR (Pneumatic)	SAR (Pneumatic)	CMR (Manual)
C007K/C007KD	V	X	V
S007K/S007KD	X	V	V

可自行组装 self-installation : YES

CC

拷克倒骨盖缝装置 Overlock- Seam Covering (Fold-down Type)

1. 适中厚至厚布料经四线拷克车包缝后之饰缝
2. 对于运动服，领子，衣襟，袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直

1.Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W322, C007KD-W322

CE

拷克倒/立骨盖缝装置
Overlock-seam Covering (Fold-down/Flattening Type)

1. 适中厚布料经三线拷克车包缝后之饰缝
2. 对于运动服，领子，衣襟，袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝弯曲不直

1. Bulging seam covering for medium fabric after 3 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W322, C007KD-W322

CFC 松紧带折缝 Elastic Hemming

经由齿轮控制箱之控制，能有效控制松紧带之松紧度，配合三折或二折折布喇叭及松紧带压缝，可精确完美的进行短裤、内裤等裤脚及裤头之松紧带折缝

Elastic hemming evenly length and elasticity is controlled by gear box. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts's, etc...

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W542

CH 下摆车缝 Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷

Suitable for the bottom hemming of T-shirt, underwear, cuff of children's garment, etc... Able to adjust the width of hemming set to fit demands, easy operation.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W121, C007K-W122, C007K-W123, C007K-W162 ,
C007KD-W121, C007KD-W122,C007KD-W123, C007KD-W162

CHK 下摆车缝 Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷
CHK- A用于一般机型
CHK-UT用于自动切线机型

Suitable for bottom hemming of T-shirt, underwear, cuff of children's garment, etc...
Able to adjust the width of hemming set to fit demands, easy operation.
CHK-A is for normal type machine
CHE-UT is for auto trimmer type machine

可自行组装 self-installation : YES
适用机型 applicable model : C007KD-U131

CHP [二合一]气动式下摆车缝/环型松紧带折缝附左切刀修布边功能

[2 IN 1]Pneumatic Hemming /Tubular Elastic Tape hemming With Left Edge Trimmer

气动式布料导边器能将布料及松紧带顺畅的捲折，此外左切刀切齐后再进行缝纫，可增加包缝工程之品质与效率，适用于男内裤、运动裤等裤头松紧带包缝

With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirt, or sportswear, etc...

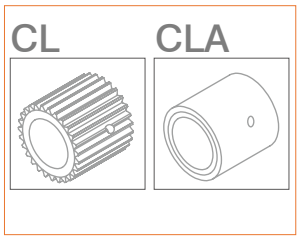
CY

可自行组装 self-installation : No
适用机型 applicable model : C007K-W822, C007KD-W822

CL 后拉引滚轮 Rear Puller

1. 可拉车缝过后之布及松紧带，使其不会产生车缝过后挤压之毛病，以达车缝平顺快速之效果
2. 本辅助件同时内附齿状滚轮CL（CL19+ CL53）与平面滚轮CLA（CL20+CL52），供客户依车缝布料之不同来选择使用。一般布料用平面滚轮，但另车缝松紧带或蕾丝松紧带时，请用齿状滚轮
3. 为能正确之校缝，机器装配时会按实际需要装齿状滚轮与平面滚轮，但于配件盒附上另一组齿轮

CLA



1. Pulls the fabric and elastic after sewing and makes sewing fast, flat and smooth without wrinkles.
2. The attachment includes both CL(CL19+CL53) and CLA(CL20+CL52). CLA is flat type for normal material, and CL is serrated type for elastic or lace, etc...
3. For fine-tuning purpose, the machine will be equipped with one rear puller depending on actual demand, the other one will be placed in the accessory box.

可自行组装 self-installation : NO
适用机型 applicable model : C007K, C007KD

CQ 上带滚边车缝 Tape Binding

CQA

1. T 恤、内衣裤、儿童服饰等之领口、袖口和裤管口之包边
2. 订购内附CQ之机器内附FG组，但个别购买CQ装置时则不另附FG组
3. 包边喇叭之标准规格为入布宽度1-3/8"，出布时成三折，宽度为1/2"。若需订购标准品以外之尺寸，请于订购时特别注明，但交期及费用另计
4. 本辅助件有三种订购方式：

机型	CQ	FG	CQ規格組	喇叭
C007KD-W222-240/CQ	V	V	V	V
C007KD-W222-240	X	X	V	X
C007KD-W222-240/CQ-P	V	V	V	X

1. For tape binding on openings of leg or neck of underwear, T-shirt, etc...
2. If purchased machine with CQ device, FG device will also be included. If only CQ device were purchased, no FG included.
3. Binder's standard tape size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery and cost will be recalculated.
4. Ways to order the device:

Model	CQ	FG	CQ Gauge Set	Binder
C007KD-W222-240/CQ	V	V	V	V
C007KD-W222-240	X	X	V	X
C007KD-W222-240/CQ-P	V	V	V	X

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W222, C007KD-W222

CR 右切刀修布及切布装置 Right Hand Side Trimmer

修齐右边或右下方多余之布料，使衣物车缝后更加整齐美观；附加吸布屑装置更能保持工作环境干净

Right hand side waste fabric trimming with waste suction device makes fabric edge aligned to seam and keeps the working area clean.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W522, C007K-W532, C007KD-W522, C007KD-W532

CRL 左切刀修布装置 Left Hand Side Trimmer

修齐二片布接缝之左下方多余之布料，使衣物车缝后更加整齐美观

Left hand side fabric trimming makes fabric edge aligned to seam.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W812(A), C007K-W822, C007KD-W812(A), C007KD-W822

CSA 铁桶式吸风马达 Iron Case Suction

1. 双吸马力足（前后吸），装在车头上比同类马达大1 / 4的马力（后吸为切刀，前为漏斗式吹气）
2. 噪音低，可比同类马达降低5分贝
3. 温度低，可比同类马达降温18%
4. 节省空间，装在车板下比同类马达节省10%的体积
5. 容易安装，可比同类马达少1 / 2安装时间
6. 清理顺畅，拆装容易，集尘无漏洞
7. 风压可视需求调整大小

1. Two way suction (rear and front suction). 1/4 horsepower more than normal standard.(rear suction is for thread trimmer, front suction is for fabric waste)
2. Quiet. 5dB lower than normal standard.
3. Low temperature. 18 in celsius lower than normal standard.
4. Space efficiency. 10% space saved than normal standard.
5. Easy assembly. 50% time saved for assembly.
6. Easy to clean, easy to assemble/disassemble, completed dust collection.
7. Air pressure can be adjusted as needed.

可自行组装 self-installation : YES

适用机型 applicable model : F007K/FR, C007K/CR, C007K/CRL

CSB 塑胶筒式吸风器 Plastic Tank Suction

1. 单吸马力足，装在车头上比同类马达大1 / 4的马力（适用后吸切刀）
2. 噪音低，可比同类马达降低5分贝
3. 温度低，可比同类马达降温10%
4. 节省空间，装在车板下比同类马达节省25%的体积
5. 容易安装，可比同类马达少1 / 4安装时间
6. 清理顺畅，拆装容易，集尘无漏洞
7. 风压可视需求调整大小

1. One way suction, 1/4 horsepower more than other brands. (for rear suction thread trimmer)
2. Quiet, 5dB lower than normal standard.
3. Low temperature. 10% lower than normal standard.
4. Space efficiency. 25% space saved than normal standard.
5. Easy assembly. 25% time saved for assembly .
6. Easy to clean, easy to assemble /disassemble, completed dust collection.
7. Air pressure can be adjusted as needed.

可自行组装 self-installation : YES
适用机型 applicable model : F007K/FR, C007K/CR, C007K/CRL

CW 四针六线环缝车缝装置 Four-needle Flat Seaming

适用于一般内衣裤二片布接缝处之接缝和补强，附有专属之导边器，可使二片布顺畅缝合
For flat seaming 2 pieces of fabrics on men's briefs, fabric guide included.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W922 , C007KD-W922

CX 环型平织松紧带包缝装置 Pneumatic Elastic Inserting

环型平织松紧带或蕾丝松紧带与衣物接缝，适用于男女内裤裤腰之松紧带缝合，配合右切刀修布装置更能提高缝制品质
For tubular elastic or lace waistband attaching on men's or women' s briefs, with right hand side fabric trimming to increase sewing quality and efficiency.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W532,C007KD-W532

CZ 气动式环型罗纹松紧带包缝装置 Pneumatic Elastic Inserting

男女用内裤之裤头环形棉织松紧带之包缝，本装置需搭配CL及RLQ使用
Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W152 , C007KD-W152

CZP 膝动式环型罗纹松紧带包缝装置 Manual Elastic Inserting

男女用内裤之裤头环形棉织松紧带之包缝，本装置需搭配CL及RLQ使用
Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行组装 self-installation : YES
适用机型 applicable model : C007K-W152 , C007KD-W152

FA

侧向电动送带装置 Side Electric Tape Feeding

1. 利用电子微动开关控制布条，松紧带或蕾丝之输送长度，使上带车缝更加平顺
2. 送带在控制箱右边

1. With electronic switch to control the feeding length of tape, elastic, or lace to create smoother sewing.
2. Tape feeding will be on the right hand side of the control box.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CQ, C007K/CQA, F007K/FQ, F007K/FFD, F007K/FFP, F007K/FSM, C007KD/CQ, C007KD/CQA,F007KD/FQ, F007KD/FFP

FAC

气动式膝动切带装置 Pneumatic Tape Cutting

1. 利用膝盖触控开关开启气压切断车缝之松紧带，蕾丝花边或一般布条以取代一般剪刀切断方式，提高工作效率，减少松紧带消耗
2. 本辅助件最大可切断布条或松紧带之宽度1-1/2 "
3. 本辅助有短切型切刀可供订购，下单时请特别注明 EX : F007KD-W222A-356/FQ/FAC

1. With Knee-touched switch to activate pneumatic tape cutter to cut off tape, elastic, or lace, replacing scissors to increase efficiency, and to reduce elastic tape consumption.
2. Maximum cutting width of tape or elastic is 1-1/2".
3. Short cutter is available, please remark when ordering. EX : F007KD-W222A-356/FQ/FAC

可自行组装 self-installation : YES
适用机型 applicable model : F007K/FE, F007K/FFC, F007K/FR/FE,F007K/FR/FFC, F007K/FQ, F007K/FFD, F007K/FFP, F007KD/FE, F007KD/FQ, F007KD/FFP

FBP

裤耳车缝 Belt Loop Seaming

利用已裁好等宽之布条连续快速车缝裤耳
1. 一般W122机型可变换成FBP机型，只需订购组件FBP- 256或FBP- 264，便可换成车裤耳之功能
2. 因所车缝布料不同而其所搭配之喇叭与针也会不同，订购时请注明

Mass production for belt loop by using stripped tape.
1. Normal W122 type can be changed to FBP type with FBP-256 or FBP-264 for belt loop seaming.
2. Different size binders and needles may be required depend on different fabric. Please refer to the below table and remark when ordering.

针距 Needle Guage	成品尺寸 Finished Good	喇叭代号 Binder No.	布料 Fabric
5.6mm	9 mm	FBP01A	男女西服 Suits for Men & Women
5.6mm	10mm	FBP01B	
6.4mm	12mm	FBP01C	牛仔 Jeans

可自行组装 self-installation : YES
适用机型 applicable model : F858K-U613, F858KD-U613

FDC 拷克倒骨包缝装置 Covering Seaming

1. 适中厚至厚布料经四线拷克车包缝后之饰缝
2. 对于运动服等衣物之领子、衣襟、袖管之拷边包缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具押刀之导缝，可避免车缝弯曲不直

1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W322 , F007KD-W322

FDE 拷克立骨包缝装置 Covering Seaming

1. 适中厚至厚布料经三线拷克车包缝后之饰缝
2. 对于运动服等衣物之领子、衣襟、袖管之拷边包缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具押刀之导缝，可避免车缝弯曲不直

1. Bulging seam covering for medium to heavy fabric after 3 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W322 , F007KD-W322

FE 电子式松紧带控制装置 Electric Type Elastic Feeding

1. 经由电子控制箱之数位设定，能有效控制松紧带在设定好之松紧度输送，以供车缝
2. 本装置可接受松紧带最大输送宽度为2-1/2 "

1. Elastic feeding ensures even length and elasticity, controlled by electronic digital control box.
2. Maximum feeding width of elastic is 2-1/2".

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W512, F007K-W522, C007K-W512,C007K- W522, F007KD-W512, F007KD-W522, C007KD-W512, C007KD-W522

FEC 电动式膝动切带装置 Electric Tape Cutting

1. 利用膝盖触控电动开关，切断车缝后之松紧带，蕾丝花边或一般布条等以取代一般以剪刀切断之方式，提高工作效率，减少松紧带之消耗
2. 本辅助件最大可切断布条或松紧带之宽度为1-1/2 "
3. 本辅助有短切型切刀可供，下单时请特别注明 EX : F007KD-W222A-356/FQ/FEC

1. With Knee-touched switch to activate electric tape cutter to cut off tape, elastic, or lace, replacing scissors to increase efficiency, and to reduce elastic tape consumption.
2. Maximum cutting width of tape or elastic is 1-1/2".
3. Short cutter is available, please remark when ordering.
   EX: F007KD-W222A-356/FQ/FEC

可自行组装 self-installation : YES
适用机型 applicable model : F007K/FQ, F007K/FE, F007K/FFC, F007K/FFD,F007K/FFP, F007K/FSP, F007K/FWP, F007KD/FQ,F007KD/FE, F007KD/FFP, F007KD/FSP,F007KD/FWP

FFC 机械式松紧带控制装置 Mechanic Type Elastic Feeding

1. 经由机体内机械带动可自动输送松紧带，并经由齿轮箱控制器旋转钮，可依照衣服尺寸，微调设定车缝松紧带之松紧程度
2. 本装置可接受松紧带最大输送宽度为2-1/2 ”

1. Elastic feeding ensures even length and elasticity controlled by gear set.
2. Maximum feeding width of elastic is 2-1/2".

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W512, F007K-W522, C007K-W512, C007K-W522

FFD 腰间或裤脚包缝控制松紧带前后车缝装置(机械式) Mechanic Type Elastic Feeding & Binding

1. 短裤及男女用内裤裤头或裤脚之松紧带包缝，利用无段变速控制器，可精确调整松紧带的松紧程度；运用操作简便之膝动控制系统，控制松紧带前后车缝，使车缝更完美
2. 本装置可接受松紧带最大之尺寸为1 / 8 “到1/ 4” 之宽度

1. Elastic feeding ensures even length and elasticity controlled by gear set with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
2. Maximum width of elastic is 1/8" to 1/4".

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W222

FFP 腰间或裤脚包缝控制松紧带前后车缝装置(弹簧式) Mechanic Type Elastic Feeding & Binding (Leaf Spring)

1.短裤及男女用内裤裤头或裤脚之松紧带包缝，利用弹簧控制器，可简易调整松紧带的松紧程度；运用操作简便之膝动控制系统，控制松紧带前后车缝，使车缝更完美
2.本装置可接受松紧带最大之尺寸为1 / 8 “到1/ 4” 之宽度

1. Elastic feeding ensures even length and elasticity controlled by leaf spring with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
2. Maximum width of elastic is 1/8" to 1/4".

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W222 , F007KD-W222

FHA 下摆车缝 Hemming

T恤、内衣、儿童服饰之下摆车缝；可随需要调整下摆宽度，操作简单
Suitable for bottom hemming of T-shirt, underwear,cuff of children's garment, etc... Able to adjust the width of hemming set to meet different demands, easy operation.

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W121 , F007K-W122 , F007K-W123 , F007K-W162
F007KD-W121 , F007KD-W122,F007KD-W123 , F007KD-W162

FHK 二针三线，袖口自动车缝装置
2 Needle 3 Thread Automatic Sleeve Hemming Device

1.T恤袖口、下摆气动式自动送布、折布装置，大幅节省人力及提升技术力
2.可依客户车缝需求自行调整下摆折边宽度（附刻画尺），及下折布料距左针之左右宽度调整免裁切布料，节省材料成本
3.电眼自动检测送布、折边、抬压脚装置，作业完成后自动停机
4.最大产能约：6000件～7000件（袖口）/ 8小时

1.The pneumatic automatic feeding and folding device is for T-shirt sleeve hemming, which can save manpower and upgrade technique.
2.Customers can adjust the width of hemming folding edge and the horizontal width between folding fabric and left needle as required. Since there is no need to cut the fabric in advance material cost can be saved.
3.The electric eye can detect feeding, edging and presser foot lifter automatically. After finishing the action, the operation will stop automatically.
4.The maximum productivity: 6000 – 7000 pc (cuff)/ 8 hours.

可自行组装 self-installation : NO
适用机型 applicable model : F007KD-U131, F007KD-U132

FL 后拉滚轮装置 Rear Puller

适用于薄到中厚布车缝如：床单、被套、毛巾等（较厚的硬滑布类不可适用），另附一组可调式下摆车缝组FHA（K）
Suitable for light to medium fabric, such as bedsheet, quilt, towel etc. with one set of adjustable bottom hemming device, FHA(K). (not suitable for the hard and slip fabric which is much heavy)

可自行组装 self-installation :
适用机型 applicable model : F007K-W121/FHA, F007K-W122/FHA, F007K-W123/FHA, F007K-W162/FHA, F007K-W222/FQ, F007KD-W121/FHA, F007KD-W122/FHA,F007KD-W123/FHA, F007KD-W162/FHA, F007KD-W222/FQ

FP 折线条装置 Crinkle Seaming

运动服装，牛仔服饰或其他服饰之凸面褶线条车缝，车缝时可于褶线条内另加缝线绳，以增加凸线条之立体感和装饰效果
To sew a decorative convex stripe on sportswear, jeans or other clothes, can also add extra stripe inside convex to increase the effects of convexity and decoration.

可自行组装 self-installation : YES
适用机型 applicable model : F007K-U122-232 , F007KD-U122-232

FQ 上带滚边车缝 Tape Binding

1. T恤、内衣裤、儿童服饰等之衬带或包边车缝
2. 本装置与机器一起订购时会加附FG组，但个别购买FQ组件时则不另附FG组
3. 喇叭标准规格为入布宽度1-3/8 "，出布宽度为1 / 2" ，卷成三折，若需要标准品以外之尺寸，请订购时特别注明，但交期和费用另计
4. 本装置有三种订购方式：

机型	FQ	FG	FQ规格組	喇叭
F007KD-W222-240/FQ	V	V	V	V
F007KD-W222- 240	X	X	V	X
F007KD-W222-240/FQP	V	V	V	X

1. For tape binding on openings of leg or neck of underwear, T-shirt, etc...
2. If purchased machine with FQ, we will also attach FG. If purchase FQ device only, no FG attached.
3. Binder's standard opening size is 1-3/8" wide and finished size is 1/2" wide in 3 folds.Please remark if need another size when ordering, delivery date and cost will be re-calculated.
4. Ways to order the device:

Model	FQ	FG	FQ Gauge Set	Binder
F007KD-W222-240/FQ	V	V	V	V
F007KD-W222- 240	X	X	V	X
F007KD-W222-240/FQP	V	V	V	X

可自行组装 self-installation : YES
适用机型 applicable model : F007K-W222 , F007KD-W222

FR

右切刀修布装置 Right Hand Side Trimmer

修齐两片布接缝之下方多余之布料，使车缝品质更加美观
Right hand side waste fabric trimming, ensures better sewing quality.

可自行组装 self-installation : NO
适用机型 applicable model : F007K-W522, F007KD-W522

FSM

花饰滚边车缝 Ornamental Tape Binding

适用于T恤衫、衬衫等领口及下摆、袖口等花饰滚边车缝，附有四组花饰凸轮可变化成数百种车缝花样
Suitable for ornamental tape binding of neck band, bottom or cuff of T-shirt, shirt, etc... Four sets of cam create hundreds of patterns.

可自行组装 self-installation : NO
适用机型 applicable model : F007K-W222, F007KD-W222

FSP

双勾针上布条装置 Double Looper Tape Binding

双针双勾针布条贴缝装置，例如男内裤门襟
This device is specially designed for tape binding on cross seaming of men's briefs or sportswear.

押具代码 Presser Foot Code	入布宽度 Tape Width	出布宽度 Finish Width	适用机型 Applicable Model
P5118 押具代码 (含喇叭binder included)	25mm	12mm	F007K(D)-U712A
P5117 押具代码 (含喇叭binder included)	21mm	10mm	F007K(D)-U712

可自行组装 self-installation : NO
适用机型 applicable model : F007K-U712 , F007KD-U712

FSR 卷叠缝 Lap Seaming

本机种设计特殊之左右齿差动方式，能使卷叠缝缝纫更顺畅，车缝后左右两片均一无长短之虞；适用于西裤、休闲裤、牛仔裤薄至厚布料等之卷边叠缝

Differential ratio of left and right feed dog can be adjusted separately for lap seaming to ensure symmetrical length to both left and right fabric. Applicable to trousers, casual pants and jean, etc...

可自行组装 self-installation : NO

适用机型 applicable model : F007K-U712 , F007KD-U712

FW 四针六线环缝车缝装置 Four-needle Flat Seaming

用于一般内衣裤二片布接缝处之接缝和补强，无需先经由拷克车拷边再饰缝，牢固美观，可附加喇叭（B417R）做贴带补强用组件代号FWP

For flat seaming 2 pieces of fabric, equipped with fabric guide for easy operation.

FWP: Binder(B417R) is optional, for tape attaching.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W922 , F007KD-W922

FWP

FY 裤袋里布车缝 Pocket Lining Seaming

用于裤袋之缝制，三针三勾一上叉针可强化缝合，增加产品之牢固。西服、工作服等衣袋和裤袋内里之缝纫工程

This is a 3 needles 3 loopers 1 spreader machine, and special for seaming the shell fabric and lining of pocket in trousers or working pants in simple operation to increase sewing quality and efficiency.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W722 , F007KD-W722

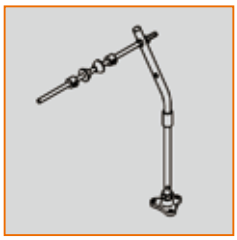
LF-A 直向电动送带装置 Electric Tape Feeding Device

利用电子马达带动松紧带，使其放松到零松紧状况，并可控制所需松紧带之长短，使车缝时松紧度能一致

Elastic type is fed by electric motor to achieve zero tension. Elastic tape length can be easily adjusted to desired length to ensure elasticity consistency.

可自行组装 self-installation : YES

适用机型 applicable model : C007K/FE, C007K/FFC, C007K/CR/FE,C007K/CR/FFC, F007K/FE, F007K/FFC, F007K/FFD, C007K/CR/FFC, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE , F007K/FR/FFC, C007KD/FE, C007KD/CR/FE, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP



LS-A 上方带盘 Upper Tape Holder

置于上前方放布条或松紧带
For top feeding tape or elastic.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/FE, C007K/FFC, C007K/CR/FE, C007K/CR/FFC, F007K/FE, F007K/FFC,F007K/FFD, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE, F007K/FR/FFC, C007KD/FE, C007KD/CR/FE, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP

PCC 拷克倒骨盖缝装置 Overlock-Seam Covering (Fold-down Type)

1.适中厚至厚布料经四线拷克车包缝后之饰缝
2.对于运动服、领子、衣襟、袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直
1.Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2.Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt...etc. With fabric guide and special presser foot, making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : S007K all models, S007KD all models

PCD 拷克倒骨盖缝装置 Overlock-Seam Covering (Fold-down Type)

1.适中厚布料经四线拷克车包缝后之饰缝
2.对于运动服、领子、衣襟、袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝时弯曲不直
1.Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
2.Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt...etc. With fabric guide and special presser foot, making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : S007K all models, S007KD all models

PCE 拷克立骨蓋缝装置 Overlock-seam Covering (Flattening Type)

1. 适中厚布料经三线拷克车包缝后之饰缝
2. 对于运动服，领子，衣襟，袖管之拷边车缝后加以单面或双面装饰环缝，可增加服饰之美观及车缝之牢固。利用导布片及押具上之押刀导缝，可避免车缝弯曲不直
1. Bulging seam covering for medium fabric after 3 thread plain seaming.
2. Suitable for neck openings, sleeve, cuff or bottom of sportswear, T-shirt, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行组装 self-installation : YES
适用机型 applicable model : S007K all models, S007KD all models

PCH 下摆车缝 Bottom Hemming

T恤、内衣及儿童服饰之下摆及袖口之车缝，可随需要调整下摆饰缝组宽度，操作简单快捷
Suitable for the bottom hemming of T-shirt, underwear, cuff of children's garment...etc. Able to adjust the width of hemming set to fit demands, easy operation.

可自行组装 self-installation : YES
适用机型 applicable model : S007K all models, S007KD all models

RL 筒型衣物撑开滚轮组(长轮) Tubular Extending Roller (Long Type)

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CY, C007KD/CY

RLP 筒型衣物撑开滚轮组(短轮 + 斜轮) Tubular Eextending Roller (Short+Cone Type)

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CX , C007KD/CX

RLQ 筒型衣物撑开滚轮组 Tubular Extending Roller

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CZ, C007KD/CZ

自动切线组 Automatic Thread Trimmer Set

上切

下切

夹线

吹风

机型 Model	代号 Code	功能 Function				驱动 Drive	
		上切 Top Trimmer	下切 Bottom Trimmer	夹线 Thread Gripping	吹风 Thread Blowing	气动 Pneumatic	电动 Electronical
F007K/KD	UTG	V	V		*	V	
	UTH		V	选配 Optional	V		
	UTJ	V	V				V
	UTK		V	V			
C007K/KD	UTP	V	V		*	V	
	UTQ		V	选配 Optional	V		
	UTR	V	V				V
	UTS		V	V			
S007K/KD	UTT	V	V		*	V	
	UTU		V	选配 Optional	V		
	UTX	V	V				V
	UTY		V	V			

*配件盒附吹风管，客户若不需上网线时，可自行将上切刀改为吹风

Thread blowing device is included in the accessory box. If the coverstich thread is not required, users may install blowing device instead of upper thread trimmer.

MOTOR

代码 MOTOR NO.		规格 /Specification W	V	Pole	Phase	HZ / R.P.M.	适用机型 Applicable Model
离合器马达 CLUTCH MOTOR	T3230Hx	400W	110	2	1	50HZ/2850R.P.M. 60HZ/2850R.P.M.	C007K F007K S007K
	T3201Hx		220				
	T3202Hx		240				
	T3203Hx		380		3		
	T3204Hx		220				
	T3231Hx	550W	110		1		
	T3205Hx		220				
	T3206Hx		240				
	T3207Hx		380		3		
	T3208Hx		220				
简易伺服马达 SIMPLIFIED SERVO MOTOR	TSA-550		200-240	4	1	50HZ/60HZ 5000R.P.M	
伺服直驱马达 SERVO MOTOR (T501HE)	TA401UHBA T6421UHA-A	500W				50HZ/60HZ 3000R.P.M	C007KD/UTP&UTQ F007KD/UTG&UTH S007KD/UTT&UTU
	TA401UHB T6421UH-A						C007KD/UTR&UTS F007KD/UTJ&UTK S007KD/UTX&UTY
伺服马达 SERVO MOTOR	TC401KH	550W					C007K/UT F007K/UT
	TC432KH		380		3		
	T6427UHA-A		200-240		1		F007KD/FFT/FHK
	TC422KH						C007K/CHK
	T6426UHA-A						C007KD/CHK
伺服直驱马达 SERVO MOTOR (T501HE)	TA406UHBA T6431UHA-A	500W				50HZ/60HZ 5000R.P.M	C007KD/CAR/UTP&UTQ S007KD/SAR/UTT&UTU
	TA406UHB T6431UHA-A						C007KD/CER/UTR&UTS S007KD/SER/UTX&UTY

TABLE

桌板代号 Item NO.	尺寸 / SIZE (mm) 长 Length	宽 Width	厚 Thickness	说明 Description	适用机型 Applicable Model	备注 Remark
C007-T23	1200	540	45	半沉式 Semi-submerged	C007K , C007KD S007K , S007KD	
C007-T25	1200	540	45	上乘式 Non-submerged	C007K , C007KD S007K , S007KD	
C007-T26	1200	540	45	半沉式 Semi-submerged	C007K/CFC	
F007K-T	1200	540	45	半沉式 Semi-submerged	F007K F007KD	
F007K-T1	1200	540	45	半沉式 Semi-submerged	F007K/FR F007KD/FR	
F007K-T2	1200	540	45	上乘式 Semi-submerged	F007K/FFT/FHK	